

Work Order ID 162099

Thursday, May 25, 2017 11:19:25 AM

Rush
162099

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Item ID: D5329-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gusset

Start Date: 5/25/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/7/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5329	A

110

0.06

110

FLOW WATER JET

Waterjet

Memo

0.20

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: A
Prog Rev: A
2-Deburr if necessary

(12) _____ 05/17/2017

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.10

Quality Control

(12) _____ 05/17/2017

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.20

Quality Control

12 _____ 05/17/2017

DAS
38
9-89

MAY 30 2017

Work Order ID 162099***162099***

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Thursday, May 25, 2017 11:19:25 AM

Item ID: D5329-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gusset
Start Date: 5/25/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 6/7/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging									
Packaging	Memo *****STOCK IN BASKET CELL***** LOCATION WA004	0.10							
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	1.00							
Quality Control									

DAS
21
9-89
MAY 31 2017

Picklist Print

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Thursday, May 25, 2017 11:19:24 AM

Work Order ID: 162099

162099

Parent Item: D5329-1

D5329-1

Parent Item Name: Gusset

Start Date: 5/25/2017

Required Date: 6/7/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S12GA		Purchased	No			110	sf	27.5510	0.06	0.631579			
M304S12GA									**				
304/316 0.100" Sheet													

05/27/17

Location

Loc Qty

Loc Code

MAT019

27.551

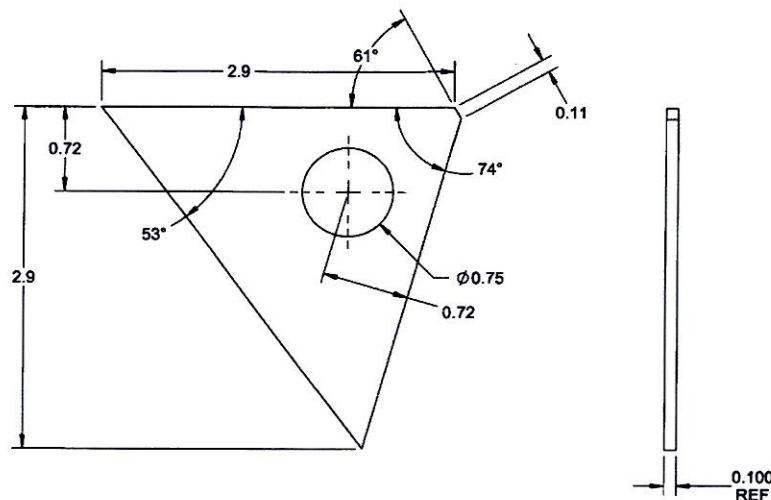
m131322

5.961

m136687

21.59

1



*also
162099*

D5329-1 GUSSET

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.100 THK, ANNEALED 2B FINISH
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S12GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

RELEASED
2016-01-21
TCN 6-506

APPROVED

A		NEW ISSUE		RF	15.08.10
REV.		DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	RF				
CHECKED	VS	DRAWING NO. D5329		SHEET 1 OF 1	
MFG. APPR.	DD	TITLE GUSSET		SCALE NTS	
APPROVED	HS	DATE 15.08.10		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.	DS				